

Certificate

Weland Stål AB is accredited in accordance with SS-EN ISO 9001:2008 and ISO 14001:2004.

It is hereby certified that basic inspection has been performed regarding our order no. stated above
The stated steel structures comply with the applicable rules in the Swedish Board of Housing, Building
and Planning's Building Regulations, BBR 19 and EKS 9.

Design of steel structures in accordance with SS-EN 1090-2

Execution class EXC2

Functional tolerances in accordance with Class 1

Pre-treatment grade P1

According to the inspection, the structures meet the requirements set.

The materials used were the following:

Flat bar/pipe/	SS-EN S235JR G2	SBS inspected
IPE/HEA	SS-EN S355J2	SBS inspected
UPE	SS-EN S355N/S355M/S355J2	SBS inspected
KKR/VKR	SS-EN S355J2H	SBS inspected

Thinner flat bar is hot rolled, pickled thickness 2-5 mm (SS 1312)	SS-EN S 235 JR G2	Certificate
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Stainless steel coil thickness 2 and 3 mm	EN 1.4301 (SS 2333)	certificate
thickness 2 and 3 mm	EN 1.4436 (SS 2343)	certificate

All welding is done by welders holding certificate	SS-EN 287-1
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Hot dip galvanisation is done as standard acc.	SS-EN ISO 1461
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Written values are provided if stated in the order, otherwise only this certificate is issued.

Ulricehamn 27/11/2013

Weland Stål AB

Thomas Gustavsson